

## CLAIMS

I claim:

1. A rack for the support of workpieces for the painting of the workpieces, the rack comprising:

5           a vertical support tube which is supported against vertical movement; a vertical mounting tube connected to the support tube; a central frame connected to the vertical mounting tube, the central frame having a cross member which extends sidewardly from the vertical mounting tube, and a first side member which is fixed to the cross member and which extends in a front to back direction; and

10           a front frame which is positionably connected to the central frame, the front frame having a front arm which extends frontwardly from the vertical mounting tube, and at least one adjustable side support arm which is adjustably positioned on the front arm and which is positionable with respect to the side support arm, the side support arm extending towards the side member, such that a workpiece supported along an upper edge on the first side member is engageable by the adjustable side support arm at a position below the workpiece upper edge.

2. The apparatus of claim 1 wherein the vertical support tube extends  
20 upwardly from the central frame, and further comprising an overhead mounting bracket for attachment to an overhead element, and wherein the vertical support tube is fixed to the overhead mounted bracket such that the entire apparatus is spaced above a floor.

3. The apparatus of claim 1 wherein the vertical support tube extends  
25 downwardly from the central frame, and further comprising a support frame positioned beneath the central frame, and wherein the vertical support tube is fixed to the support frame.

4. The apparatus of claim 3 further comprising a plurality of wheels mounted to the support frame.

5. The apparatus of claim 1 further comprising an adjustable pin collar mounted to one of the cross member or the first side member, the adjustable pin collar having an upwardly projecting pin thereon, the pin collar being positionable along the first side member to engage a portion of the workpiece.

6. The apparatus of claim 1 further comprising a second side member connected to the cross member and spaced from the first side member such that the vertical mount tube is positioned between the first side member and the second side member.

7. The apparatus of claim 5 further comprising a storage arm mounted to the cross member and extending in a front to back direction, and wherein the adjustable pin collar is mounted to the storage arm.

8. The apparatus of claim 1 wherein the apparatus is part of a kit of parts for making two workpiece support rack structures, and further comprising a second central frame comprising:

a vertical mount tube which is dimensioned to be received on the vertical support tube;

a forward arm which extends frontwardly from the vertical mount tube;

20 a front member which is fixed to the forward arm and which extends sidewardly;

a plurality of vertical brackets mounted to the front member and sidewardly positionable thereon; and

a vertical member positionably received within each of the vertical brackets, the vertical members being thus positionable with respect to the front arm to accommodate a selected automobile part.

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9. A rack for the support of workpieces for the painting of the workpieces, the rack comprising:

an overhead mounting bracket for attachment to an overhead element;

a vertical support tube which is fixed to the overhead mounting bracket, and

5 which extends downwardly therefrom;

a vertical mounting tube connected to the support tube;

a central frame connected to the vertical mounting tube beneath the overhead

mounting bracket, the central frame having a cross member which

extends sidewardly from the vertical mounting tube, and a first side

10 member which is fixed to the cross member and which extends in a front  
to back direction; and

a front frame which is positionably connected to the central frame, the front  
frame having a front arm which extends forwardly from the vertical  
mounting tube, and at least one adjustable side support arm which is

15 adjustably positioned on the front arm and which is positionable with  
respect to the side support arm, the side support arm extending towards  
the side member, such that a workpiece supported along an upper edge  
on the first side member is engageable by the adjustable side support arm  
at a position below the workpiece upper edge, the entire apparatus being  
20 supported from the overhead element to be spaced above a floor.

10. The apparatus of claim 9 further comprising an adjustable pin collar  
mounted to one of the cross member or the first side member, the adjustable pin collar  
having an upwardly projecting pin thereon, the pin collar being positionable along the  
first side member to engage a portion of the workpiece.

11. The apparatus of claim 9 further comprising a second side member connected to the cross member and spaced from the first side member such that the vertical mount tube is positioned between the first side member and the second side member.

5 12. The apparatus of claim 10 further comprising a storage arm mounted to the cross member and extending in a front to back direction, and wherein the adjustable pin collar is mounted to the storage arm.

10 13. The apparatus of claim 9 wherein the apparatus is part of a kit of parts for making two workpiece support rack structures, and further comprising a second central frame comprising:

a vertical mount tube which is dimensioned to be received on the vertical support tube;

a forward arm which extends frontwardly from the vertical mount tube;

a front member which is fixed to the forward arm and which extends sidewardly;

15 a plurality of vertical brackets mounted to the front member and sidewardly positionable thereon; and

a vertical member positionably received within each of the vertical brackets, the vertical members being thus positionable with respect to the front arm to accommodate a selected automobile part.

14. A rack for the support of workpieces for the painting of the workpieces, the rack comprising:

- an overhead mounting bracket for attachment to an overhead element;
- a vertical support tube which is fixed to the overhead mounting bracket, and
  - 5 which extends downwardly therefrom;
  - a vertical mounting tube connected to the support tube;
  - a central frame connected to the vertical mounting tube beneath the overhead mounting bracket, the central frame having a forward arm which extends frontwardly from the vertical mount tube;
- 10 a front member which is fixed to the forward arm and which extends sidewardly;
- a plurality of vertical brackets mounted to the front member and sidewardly positionable thereon; and
- 15 a vertical member positionably received within each of the vertical brackets, the vertical members being thus positionable with respect to the front arm to accommodate a selected automobile part, the entire apparatus being supported from the overhead element to be spaced above a floor.